

SUPPLY CHAIN / PRODUCTION PLANNING MANAGER

PLASTICS MANUFACTURING ENVIRONMENT



Buddeez, an injection plastics molding manufacturer, has a new position for a Supply Chain/Production Planning Manager on 1st Shift (7:00 am – 4:00 pm) with some overtime required.

This position is responsible for all procurement activity required to sustain Buddeez's injection molding operations, the supervision of two direct-reports, and full ownership of the production scheduling function across 32 injection molding machines. This role sits at the intersection of supply chain, operations, and production planning, requiring a hands-on leader capable of balancing vendor relationships, material availability, and machine utilization to keep production running at peak efficiency. This position will:

- Source, negotiate, and oversee purchase of materials, components, and supplies required for injection molding production, including resins, colorants, packaging, and auxiliary materials.
- Directly supervise Procurement Coordinator & Scheduling Coordinator; assign work, set priorities, and provide day-to-day guidance to prevent production interruptions.
- Develop and maintain vendor relationships; evaluate suppliers on cost, quality, lead time, and reliability.
- Improve and maintain the master production schedule across 32 injection molding machines, balancing customer demand, material availability, and machine capacity.
- Plan and coordinate all mold changes, sequencing changeovers to minimize downtime and maximize throughput. Communicate schedule changes to production, tooling, and quality teams in a timely and accurate manner.
- Adjust schedules proactively in response to machine downtime, material shortages, or customer priority shifts.
- Develop and document standard operating procedures for purchasing and scheduling functions.

Ideal candidate will have an Associates degree with 3 to 5 years of experience in procurement/purchasing and scheduling production in a high-mix multi-machine manufacturing environment. Proficiency with ERP/ MRP systems and Microsoft Office Suite. Experience in plastic injection molding, processing and knowledge of resins are a plus.

Buddeez, Inc. offers a **very competitive salary based upon experience, great working conditions and comprehensive benefit package including paid holidays and vacation in this salaried position. We offer medical, dental, life, 401k and good working conditions. Please complete an application online at buddeezcareers.com or send your resume to: Buddeez, Inc., 715 West Park Road, Union, MO 63084 or email to HR@buddeez.com.**

Equal Opportunity Employer M / F / V / D