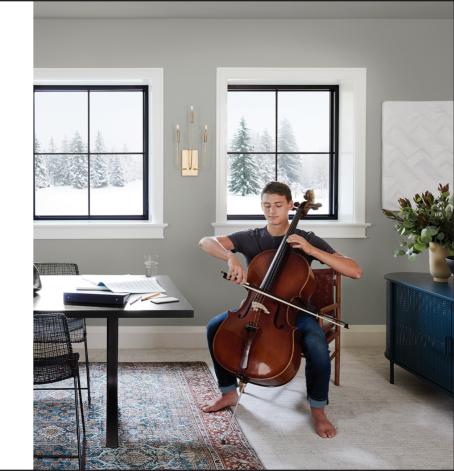
Strongest. Innovative. **Tough-as-nails.**

Pella® Impervia® windows are made from our proprietary fiberglass, the strongest material for windows and patio doors.*
Tested from -40°F to 140°F and suitable for all climates, our fiberglass windows and patio doors help you create a comfortable home year-round. And with the patent pending Easy-Slide Operator, available on casement and awning windows, you can simply slide the hardware to open and close your windows.



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^{*} Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.