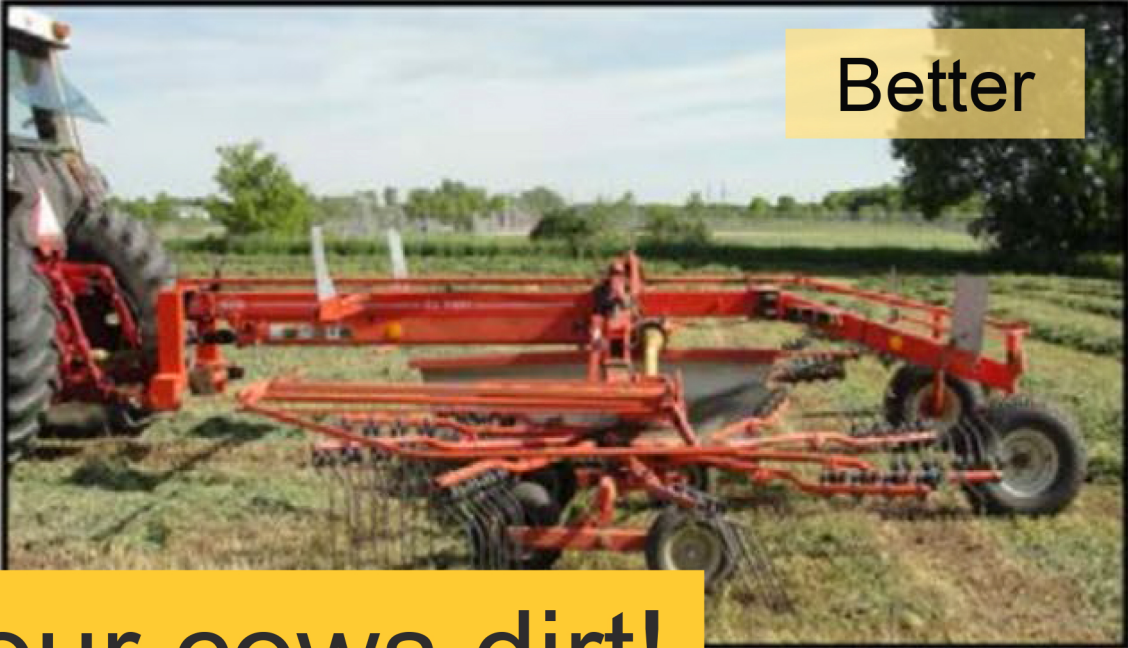


Figure 1. Clockwise from top left: merger, rotary rake, sidebar rake and wheel rake.

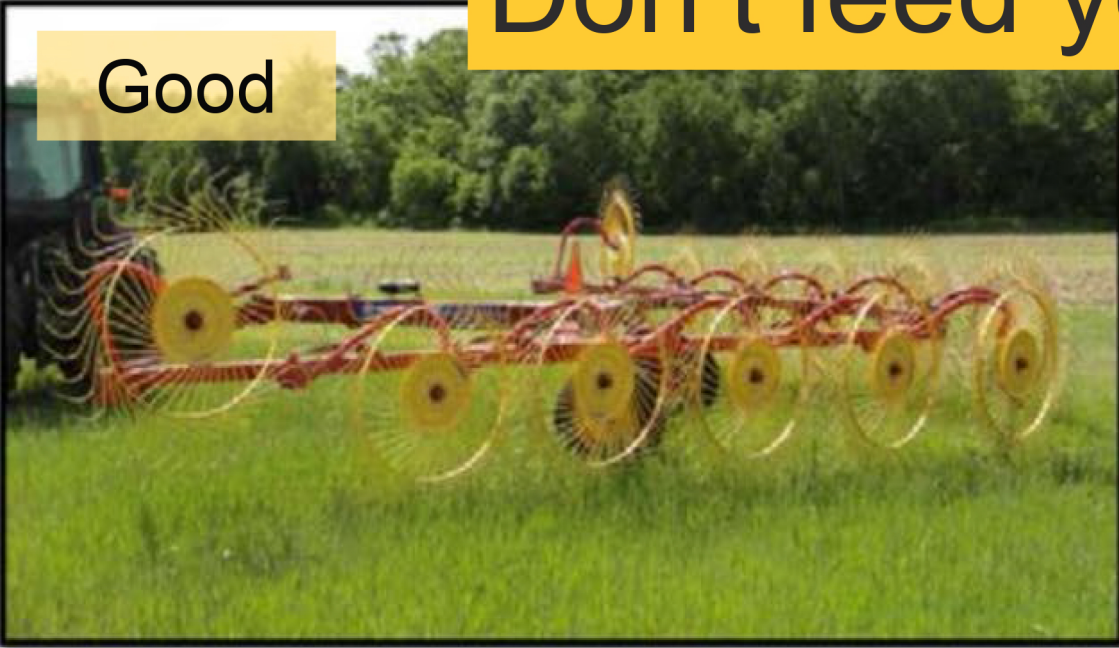


Best



Better

Don't feed your cows dirt!



Good



Better