

## Montana Brewers:

- Utilize over 5000 retailers, and sell their products in 24 states.
- Produce over 400 brands of beer that are sold throughout the state.
- Manufacture and package over 140,000 barrels (4,340,000 gallons) of fine handcrafted beer in pints, bottles, cans, and kegs each year.
- Use over 7 million pounds of malted grain, approximately half of which is grown in Montana.
- Had a positive impact of over \$60,000,000 on Montana's economy.
- Experienced growth of over 15 % in barrels of beer produced in 2014.
- Had an employment impact of over 700 jobs in Montana in 2014.
- Employ the staff of dozens of trade companies statewide such as plumbers, electricians, refrigeration, and general contractors.



## Select Associates Supporting Montana Craft Beer



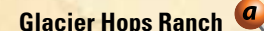
**American Welding and Gas**  
320 North 11th St., Billings  
406-256-3330  
amwelding.com



**Brooks & Browns**  
200 South Pattee St., Missoula  
406-532-2056  
facebook.com/BrooksBrowns



**Northwest Industrial Equipment**  
22019 70th Ave. South,  
Kent, WA 98032 • 800-261-1041  
oilburners.com



**Glacier Hops Ranch**  
700 KM Ranch Road, Whitefish  
406-257-5367  
facebook.com/glacierhopsranch



**General Distributing**  
430 17th Ave. NE, Great Falls  
406-454-1351  
gendco.com



**NW Brew Gear**  
25 N Napa, Spokane WA 99202  
509-720-8511  
northwestbrewgear.com

## About U.S. Craft Brewing:\*

- Craft brewers currently provide an estimated 115,469 jobs, an increase of almost 5,000 from 2013.
- Growth of the craft brewing industry by volume was 18% in 2014, 22,159,327 barrels, compared 15,600,000 barrels in 2013.
- Craft dollar share of the total U.S. beer market reached \$19.6 billion in 2014 in sales, up from \$14.3 billion in 2013, a 22% increase.
- In 2014, craft brewers reached double digits for the first time, 11 %, in terms of volume of the total U.S. beer market, up from 7.8 percent in 2013.
- The number of operating breweries in the U.S. in 2014 totaled 3,464, with 3,418 of those considered craft, demonstrating that craft breweries make up 98.5% of all U.S. operating breweries.

\*(Source: Brewers Association)

## Join Us

You are soon to enjoy one of the wonders of Montana; savoring some of the world's finest craft beers, made right here. There are over 50 Montana breweries, and they sell their beer by the glass or by the growler. They like nothing better than welcoming visitors from around the state and the country. Let's face it, a good beer puts a smile on your face, and we want you smiling as you explore Montana. So check out our Montana Brewers Trail Map and plot your course to your next Montana Brewery!



## About the Montana Brewers Association and its Breweries

- The Montana Brewers Association was officially organized in 2008 and is devoted to the development of a strong, responsible, and growing craft brewing industry in Montana.
- MBA members are committed to producing the finest handcrafted beers found in the country.
- Members of the MBA are devoted to the communities in which they live and are dedicated to contributing to them.
- MBA members join with local non-profit causes on a regular basis to support their missions.
- MBA members support and employ the services of other local and Montana-based businesses whenever possible.
- Montana-made beer is a value-added product, using malted grains grown in Montana and throughout the Northwest.

Look for our "Grown and Brewed" Seal to identify beer made in Montana from grain grown right here.



## The Montana Brewery Trail Routes

Go to [WWW.VISITMT.COM](http://WWW.VISITMT.COM) to learn more about the great state of Montana, and to obtain ideas on routes to take, places to stay and things to do along the way. Or, ask your local brewery staff as you make your way on the Montana Brewers Trail!

The Montana Brewers Association encourages you to drink responsibly. Enjoy your Montana craft beer with a good meal. Know when you've reached your limit, and NEVER drive when you have.

There are dozens of Montana-made craft beers to enjoy. Knowing the style, character and strength of your favorite brew can help you enjoy the experience – and get you home safely.



Support Montana Brewers. Buy a **Brew Crew Card** for \$45 and get a free pint at 40 participating breweries.

For more information visit [www.Montanabrewers.org](http://www.Montanabrewers.org)

# 2015 Montana Brewers Trail Map



Montana Brewers Festival held annually every Spring & Fall!  
Join us for live music, food, and great Montana craft beer.  
Visit [www.montanabrewers.org](http://www.montanabrewers.org) for more information.

# The Montana Brewery Association Members

**1 406 Brewing**  
101 East Oak, Suite D, Bozeman  
406brewing.com, 406-585-3745  
Daily: Noon-8 pm ☺

**2 Backslope Brewing**  
1107 9th St W (Hwy 2), Columbia Falls  
backslopebrewing.com  
Opening: Summer 2015

**3 Bandit Brewing Co.**  
308 E Tanner, Darby  
www.banditbeer.com, 406-646-6003  
Mon-Sun: 12-8 pm

**4 Bayern Brewing, Inc.**  
1507 Montana St., Missoula  
www.bayernbrewery.com, 406-721-1482  
Mon-Sun: Noon-8 pm

**5 Beaver Creek Brewery**  
104 Orgain Ave W., Wibaux  
beavercreekbrewery.com, 406-795-2337  
Thurs-Sun: 4 pm-8 pm

**6 Beaverhead Brewing**  
218 South Montana St., Dillon  
beaverheadbeer.com, 406-988-0011  
Mon-Fri: 3-9 pm Sat, Sun: 1-9 pm

**7 Beehive Basin Brewery**  
245 Town Center Ave., Big Sky  
www.beehivebasinbrewery.com, 406-995-7444  
Opening: May 2015 Daily: Noon-8 pm

**8 Bitter Root Brewing**  
101 Marcus St., Hamilton  
bitterrootbrewing.com, 406-363-7468  
Daily: 11:30 am-8 pm ☺

**9 Black Eagle Brewery**  
1602 25th Ave. NE, Black Eagle  
406-868-1866  
Daily: Noon-8 pm

**10 Blacksmith Brewing**  
114 Main St., Stevensville  
blacksmithbrewing.com, 406-777-0680  
Sun-Thurs: 2 pm-8 pm, Fri & Sat: Noon-8 pm

**11 Bonsai Brewing**  
549 Wisconsin Ave Whitefish  
bonsaibrew.com, 406-730-1717  
Opening: in Planning Tue-Sun: 1 pm-8 pm

**12 Bozeman Brewing**  
504 N. Broadway, Bozeman  
bozemanbrewing.com, 406-585-9142  
Sun-Fri: 2 pm-8 pm, Sat: Noon-8 pm

**13 Bridger Brewing**  
1609 South 11th Avenue, Bozeman  
bridgerbrewing.com, 406-587-2124  
Daily: 11:30 am-9 pm ☺



**14 Busted Knuckle Brewery**  
303 1st Ave. South, Glasgow  
406-228-2277  
Opening: May 1, 2015

**15 Butte Brewing Co.**  
465 East Galena Street, Butte  
buttebrewing.com, 406-491-5980  
Opening: Summer 2015

**16 Cabinet Mountain Brewing**  
206 Mineral Ave, Libby  
cabinetmountainbrewing.com, 406-293-BREW (2739)  
Hours: Check for seasonal hours ✂

**17 Canyon Creek Brewery**  
3060 Gabel Road, Billings  
facebook.com/canyoncreekbrewing, 406-656-2528  
Daily: 2 pm-8 pm

**18 Copper Wild Brewing**  
43 E. Park St., Butte  
www.copperwildbrewing.com, 406-782-1700  
Daily: 11 am-8 pm

**19 Draught Works Brewing**  
915 Toole Ave., Missoula  
draughtworksbrewery.com, 406-541-1592  
Daily: Noon-9 pm

**20 Elk Ridge Brewing Company**  
320 Main St., Deer Lodge  
Opening: Spring 2016

**21 Flathead Lake Brewing**  
26008 East Lake Shore Rte, Bigfork  
flatheadlakebrewing.com, 406-837-0353  
Daily: Noon-8 pm ☺

**22 Great Burn Brewing**  
2230 McDonald Ave., Missoula  
greatburnbrewing.com, 406-317-1557  
Sat-Thur: 2-8 pm, Fri: Noon-8 pm

**23 Great Northern Brewing**  
2 Central Ave., Whitefish  
greatnorthernbrewing.com, 406-863-1000  
Daily: 11 am-Midnight

**24 Higherground Brewing**  
518 N 1st St., Hamilton  
highergroundbrewing.com, 406-375-5204  
Tues-Sat: 11 am-8 pm, Sun: 1 pm-8 pm ☺

**25 Homestead Ales**  
2525 Grave Creek Rd., Eureka  
homesteadales.com, 406-889-3950  
Summer Wed-Sun: 3-9 pm, Winter Thurs-Sun: 3-9 pm

**26 Kalispell Brewing**  
412 Main Street, Kalispell  
kalispellbrewing.com, 406-756-BREW  
Mon-Sat: Noon-8 pm

**27 Katabatic Brewing**  
117 West Park St., Livingston  
www.katabaticbrewing.com, 406-333-2855  
Summer: Noon-8 pm, Winter M-Th: 2-8 pm, F-Su: 12-8 pm

**28 Lewis and Clark Brewing**  
1517 Dodge Ave., Helena  
lewisandclarkbrewing.com, 406-442-5960  
Sun-Wed: 2-10 pm, Thurs-Sat: 2-11 pm ✂

**29 Lolo Peak Brewing**  
6201 Brewery Way, Lolo  
lolopeakbrewing.com, 406-370-2598  
Daily: 11 am-8 pm ☺

**30 Madison River Brewing**  
Building B, 20900 Frontage Rd., Belgrade  
madisonriverbrewing.com, 406-388-0322  
Daily: 2 pm-8 pm

**31 Map Brewing Company**  
510 Manley Road, Bozeman  
www.mapbrewing.com, 406-587-4070  
Opening: Summer 2015, Daily: Noon-8 pm

**32 Meadowlark Brewing**  
119 S. Central Ave., Sidney  
www.meadowlarkbrewing.com, 406-433-2337 (BEER)  
Mon: 7 am-2 pm, Tues-Sat: 7 am-10 pm ☺

**33 Mighty Mo Brewing**  
412 Central Ave., Great Falls  
mightmobrewing.com, 406-952-0342  
Daily: 11 am-8 pm

**34 Missouri Breaks Brewing**  
326 Main, Wolf Point  
missouribreaksbrewing.com, 406-653-1467  
M: 5-8 pm, Tue-Sat: 4-8 pm, Su: hours subject to change

**35 Muddy Creek Brewery**  
2 E. Galena St., Butte  
www.muddycreekbrewery.com, 406-299-3645  
Hours: 3-8 pm

**36 Neptune's Brewery**  
119 North L Street, Livingston  
neptunesbrewery.com, 406-222-7837  
Daily: Noon-8 pm ☺

**37 Outlaw Brewing**  
2876 North 27th Ave, Bozeman  
www.outlaw-brewing.com, 406-577-2403  
Sun-Thur: 2-8 pm, Fri & Sat: Noon-8 pm ☺

**38 Phillipsburg Brewing**  
101 W Broadway, Phillipsburg  
phillipsburgbrewingcompany.com, 406-859-2739  
Daily: 10 am-8 pm

**39 Quarry Brewing**  
124 W. Broadway, Butte  
wedigbeer.com, 406-723-0245  
Mon-Fri: 3 pm-8 pm, Sat: 1-8 pm, Sun: 1 pm-6 pm

**40 Red Lodge Ales**  
1445 North Broadway, Red Lodge  
redlodgeales.com, 406-446-4607  
Daily: 11 am-9 pm ☺

**41 Tamarack Brewing**  
105 Blacktail Road, Lakeside  
tamarackbrewing.com, 406-844-0244  
Daily: 11 am-Midnight ☺

**42 Ten Mile Creek Brewery**  
46 N. Last Chance Gulch, Helena  
406-231-0575  
Opening: Summer 2015 Daily: Noon-9 pm

**43 The Front Brewing**  
215 Third Street NW, Great Falls  
thefrontbrewing.com, 406-727-3947  
Mon-Sat: 8 am-10 pm, Sun: 8 am-8 pm ☺

**44 Triple Dog Brewing**  
675 1st Street West, Havre  
facebook.com/brewon2, 406-879-8103  
Wed-Fri: 4 pm-9 pm, Sat & Sun: Noon-9 pm

**45 Uberbrew**  
2305 Montana Ave., Billings  
uberbrewmt.com, 406-534-6960  
Daily: 11 am-9 pm ☺

**46 White Dog Brewing Co**  
121 W. Main Street Unit B, Bozeman  
whitedogbrewing.com, 406-992-5798  
Coming: Spring 2015 Daily: Noon-8 pm

**47 Wildwood Brewing**  
4018 US Hwy 93 North, Stevensville  
wildwoodbrewing.com, 406-777-2855  
Daily: 4 pm-8 pm